

# Thibaut-Janisson Xtra Brut

## Virginia Sparkling Wine “Methode Traditionelle



### Varietal

100% Virginia Chardonnay

### Terroir

The Chardonnay grapes come from several choice vineyards in the Monticello region and Roanoke Vineyards.

### Winemaking Notes

100% Chardonnay blend is made from Tête de Cuvée, or first pressing of the grapes, considered superior in quality, with a high percentage of reserve wines for extra complexity, depth and richness, and a low added dosage to preserve purity and freshness. 3gr R/S

### Tasting Notes

Elegant and suave, with good minerality. Subtle notes of biscuit, fig and walnut. Creamy, rich, lush and intense mouth-feel and finish.